



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-1-1
Job Sheet 170359



Part No: RBW109-3101-58-1-1

Job Qty: 6 ea

Part Name: Hammer, Steel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/25/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	6 pcs		1/26/18	0.00	6.00	Small Fab-9		
110	QC	6 pcs		1/26/18	0.00	0.00	QC5		
130	Packaging	6 pcs		1/26/18	0.00	0.00	Packaging3		
140	QC21-SA	6 Ea		1/26/18	0.00	0.00	QC21		

Part Op 90 - See engineering for epoxy deviation. Was DP460 NOW IS LOCTITE CLEAR

Descriptions: 100 - 1-Assemble as per DWG RBW109-3101-58-1 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle

-LOCTITE CLEAR EPOXY M 137679 EXP: 6/18 ***8hr. cure time*** Start time 2:40pm End time 7:10am

130 - IDENTIFY AND STOCK

DAS
21
9-89

MAR 05 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	RBW109-3101-58-1-3	6	1	0	0
	RBW109-3101-58-1-5	6	1	0	0
	RBW109-3101-58-1-7	6	1	0	0

Part Specifications

Specifications could not be found.



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Container No: S045544



Part: RBW109-3101-58-1-1

Job No: 170359

Serial No/Batch: S045544

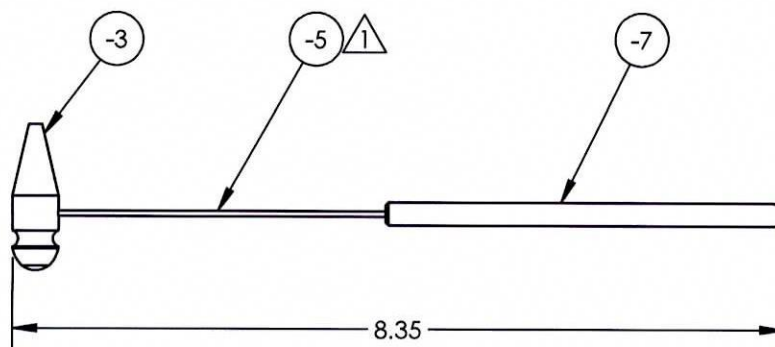
Revision: RBW109-3101-58-1

Inspector:

Date: 02/26/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0212	-1 CH'D DWG TO SHEET METAL TOLERANCE.	11/4/2016	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170359 HLT
18-01-15

NOTE:

△ 1 EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

①
HAMMER, STEEL

DART AEROSPACE	
TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-1-1	REV 3
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:2	DATE 3/12/2015 SHEET 2 OF 5